香港電阻

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香港柴湾安业街十二号长益工业大厦 **10** 字楼 **A** 座

HONG KONG RESISTORS MANUFACTORY

(wholly owned by Hong Kong Resistors Manufactory International Ltd.)

AN ISO 9001:2015 CERTIFIED MANUFACTURER

AN ISO 45001: 2018 MANUFACTURER

AN ISO 14001: 2015 MANUFACTURER

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DATASHEET

Name of Product: Automotive Grade Surge Withstanding Chip Resistor – ASWR Series

Sales Executive:_____ Date: _____

制造 Prepared by	品质 Quality by	业务 Sales by	核准 Authorized by
客户 customer approval	客户 customer approval	客户 customer approval	客户 customer approval

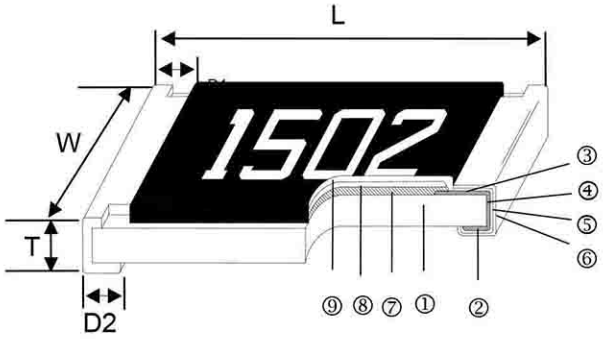


Features

- High power rating
- Excellent surge withstanding & pulse withstanding performance
- Improved working voltage ratings
- Standard package sizes of 0402~2512
- Special construction to prevent sulfuration in a sulfur containing environment
- AEC-Q200 Compliance
- 100% CCD inspection

Applications

- Metering (Testing/Measurement)
- Medical Devices
- Power supply
- Charger
- Inverter
- LCD Video Monitors

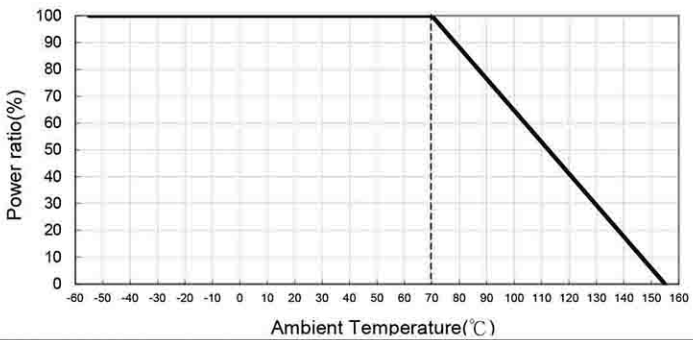


①	Alumina Substrate	⑥	External Electrode
②	Bottom Electrode	⑦	Resistor Layer
③	Top Electrode	⑧	Primary Overcoat
④	Edge Electrode	⑨	Secondary Overcoat
⑤	Barrier Layer		

Dimensions

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)
ASWR02	0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.20±0.10
ASWR03	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20
ASWR05	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20
ASWR05(1/2W)	0805	2.00±0.10	1.25±0.10	0.55±0.10	0.35±0.20	0.40±0.20
ASWR06	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20
ASWR06(3/4W)	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.60±0.25	0.55±0.25
ASWR10	1210	3.10±0.10	2.60±0.15	0.55±0.10	0.50±0.25	0.50±0.20
ASWR20	2010	5.00±0.10	2.50±0.15	0.55±0.10	0.60±0.25	0.50±0.20
ASWR25	2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.25	0.50±0.20
ASWR25(2W)	2512	6.35±0.20	3.15±0.15	0.60±0.10	0.80±0.25	0.60±0.30

Derating Curve



■Part Numbering

ASWR	05	10K	J	E	1/4W
Type	Size	Value	Toleran	TCR	Power
	02 : 0402		J : ±5%	E:±100PPM	1/8W
	03 : 0603		K : ±10%	F: ±200PPM	1/5W
	05 : 0805		M : ±20%	G:±300PPM	1/4W
	06 :1206			4: ±350PPM	1/3W
	10 :1210				2/5W
	20 : 2010				1/2W
	25 : 2512				3/4W
					1W
					1.5W
					2W

■Standard Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range(E24) ±5%	±10%	±20%	TCR (PPM/°C)
SWR02 (0402)	1/5W	-55 ~ +155°C	50V	100V	1Ω - 20Ω			±300
					22Ω - 1MΩ			±100
SWR03 (0603)	1/8W	-55 ~ +155°C	50V	100V	10Ω - 270Ω			±200
					300Ω - 1MΩ			±100
SWR05 (0805)	1/4W	-55 ~ +155°C	150V	300V	1Ω - 270Ω			±200
					300Ω - 20MΩ			±100
SWR06 (1206)	1/3W	-55 ~ +155°C	200V	400V	1Ω - 20Ω			±200
					22Ω - 20MΩ			±100
SWR13 (1210)	1/2W	-55 ~ +155°C	200V	400V	1Ω - 20Ω			±200
					22Ω - 20MΩ			±100
SWR10 (2010)	3/4W	-55 ~ +155°C	400V	800V	1Ω - 20Ω			±200
					22Ω - 20MΩ			±100
SWR12 (2512)	1.5W	-55 ~ +155°C	500V	1000V	1Ω - 20Ω			±200
					22Ω - 20MΩ			±100

■High Power & Ultra High Power Rating Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24) ±5%	±10%	±20%	TCR (PPM/°C)
ASWR03 (0603)	1/4W	-55 ~ +155°C	75V	150V	10Ω - 270Ω			±200
					300Ω - 1MΩ			±100
ASWR05 (0805)	2/5W	-55 ~ +155°C	150V	300V	1Ω - 270Ω			±200
					300Ω - 1MΩ			±100
ASWR05 (0805)	1/2W *	-55 ~ +155°C	400V	600V	1Ω - 270Ω			±200
					300Ω - 1MΩ			±100
ASWR06 (1206)	1/2W	-55 ~ +155°C	200V	400V	1Ω - 20Ω			±200
					22Ω - 1MΩ			±100
ASWR06 (1206)	3/4W *	-55 ~ +155°C	500V	1000V	1Ω - 20Ω			±200
					22Ω - 1MΩ			±100
ASWR10 (1210)	3/4W	-55 ~ +155°C	200V	400V	1Ω - 20Ω			±200
					22Ω - 1MΩ			±100
ASWR20 (2010)	1W	-55 ~ +155°C	400V	800V	1Ω - 20Ω			±200
					22Ω - 1MΩ			±100

■High Power & Ultra High Power Rating Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24)			TCR (PPM/°C)
					±5%	±10%	±20%	
ASWR25 (2512)	2W *	-55 ~ +155°C	500V	1000V	1Ω - 10Ω			±350
					11Ω – 200KΩ			±100

*: Ultra High Power: double side printed resistor element

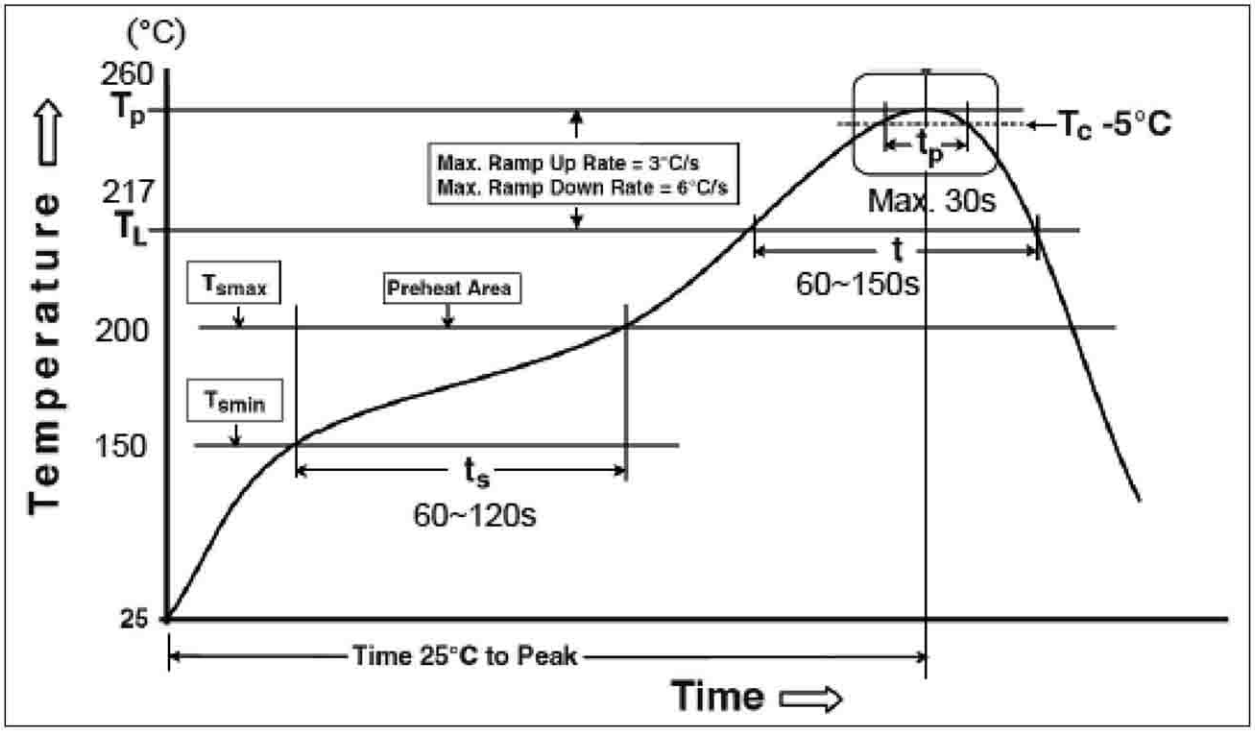
Operating Voltage=$\sqrt{}$(P*R) or Max. Operating Voltage listed above, whichever is lower.

Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. Overload Voltage listed above, whichever is lower.

The power rating depends on the maximum temperature of the resistive element. Due to the power dissipation of the resistor, the temperature of the resistive element will rise depending on the condition of heat dissipation from PCB. The maximum power rating in application only applies if the temperature of the resistive element is not exceed 155 ° C.

■ HKR is capable of manufacturing the optional spec based on customer's requirement.

■Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	**Pb-Free Assembly**
Preheat Min. Temperature (Tsmin) Max Temperature (Tsmax) Preheating time (ts) from (Tsmin to Tsmax)	 150 °C 200 °C 60-120 seconds
Ramp-up rate (T_L to Tp)	3 °C/second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217 °C 60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5 °C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to T_L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■Environmental Characteristics

Item	Requirement	Test Method
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	**JIS-C-5201-1 4.8** **IEC-60115-1 4.8** At 25°C/-55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	**JIS-C-5201-1 4.13** **IEC-60115-1 4.13** RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G	**JIS-C-5201-1 4.6** **IEC-60115-1 4.6** Max. Overload Voltage for 1 minute
Operational Life	±(3.0%+0.05Ω)	**MIL-STD-202 Method 108** Condition D Steady State TA=125°C at derated power. Measurement at 24±4 hours after test conclusion.
Biased Humidity	±(3.0%+0.05Ω)	**MIL-STD-202 Method 103** 1000 hrs 85°C/85%RH 10% of operating power
High Temperature Exposure	±(1.0%+0.05Ω)	**MIL-STD-202 Method 108** at +155°C for 1000 hrs
Board Flex	±(1.0%+0.05Ω)	**AEC-Q200-005** Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
Solderability	95% min. coverage	**JIS-C-5201-1 4.17** **IEC-60115-1 4.17** 245±5°C for 3 seconds
Resistance to Soldering Heat	±(1.0%+0.05Ω)	**JIS-C-5201-1 4.18** **IEC-60115-1 4.18** 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover	**JIS-C-5201-1 4.7** **IEC-60115-1 4.7** 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≦5% Total leaching area ≦ 10%	**JIS-C-5201-1 4.18** **IEC-60068-2-58 8.2.1** 260±5°C for 30 seconds
Temperature Cycling	±(1%+0.05Ω)	**JESD22 Method JA-104** -55°C to +125°C, 1000 cycles
Mechanical Shock	±(1%+0.05Ω)	**MIL-STD-202 Method 213** Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	±(1%+0.05Ω)	**MIL-STD-202 Method 204** 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	±(3%+0.05Ω)	**AEC-Q200-002** Human body model 0402/0603: 1KV 0805 and above: 2KV
Resistance to Solvents	No visible damage on appearance and marking.	**MIL-STD-202 Method 215** Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.
Terminal Strength	No broken	**AEC-Q200-006** Force of 1.8kg for 60 seconds.

Item	Requirement	Test Method
Flammability	No ignition of the tissue paper or scorching or the pinewood board	**UL-94** V-0 or V-1 are acceptable. Electrical test not required.
Sulfur Test	△R±5%	**EIA-977 (Condition A)** 60±2°C, no power rating for 500 hrs.

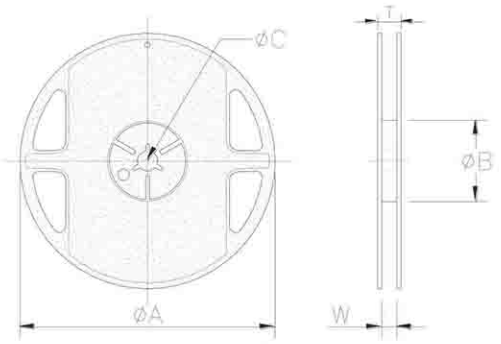
RCWV(Rated Continuous Working Voltage)=√(P*R) or Max. Operating Voltage whichever is lower.

■Storage Temperature: 15~28°C; Humidity < 80%RH

■Shelf Life: 2 years from production date.

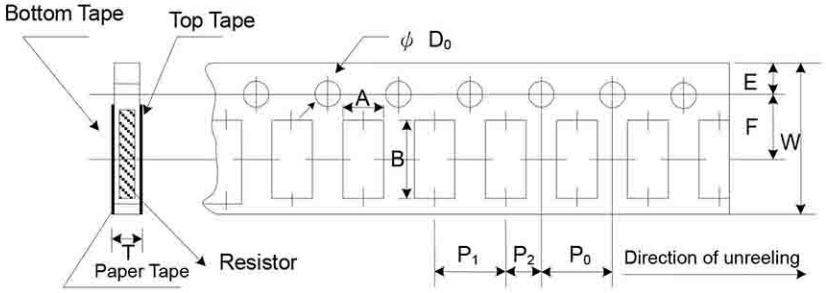
■Packaging

Reel Specifications & Packaging Quantity



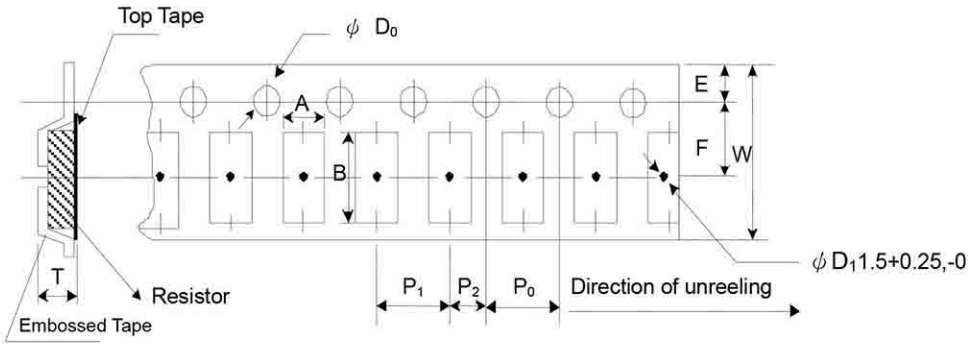
Type	Packaging Quantity		Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
ASWR02	Paper	10K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		20K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		40K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
ASWR03 ASWR05 ASWR06 ASWR10	Paper	5K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		10K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		20K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
ASWR20 ASWR25	Embossed	4K	12mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.5	13.0±0.5	15.5±0.5
		8K	12mm	10 inch	250±1.0	62±0.5	13.0±0.5	12.5±0.5	16.5±0.5

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
ASWR02	0.65±0.10	1.15±0.10	8.0±0.2	1.75±0.1	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.50+0.1,-0	0.45±0.1
ASWR03	1.10±0.10	1.90±0.1	8.0±0.2	1.75±0.1	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.70±0.1
ASWR05	1.60±0.10	2.40±0.2	8.0±0.2	1.75±0.1	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.1
ASWR06	1.90±0.10	3.50±0.2	8.0±0.2	1.75±0.1	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.1
ASWR10	2.90±0.10	3.50±0.2	8.0±0.2	1.75±0.1	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.1

Embossed Plastic Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
ASWR20	2.8±0.10	5.40±0.20	12.0±0.3	1.75±0.1	5.5±0.05	4.00±0.10	4.00±0.1	2.00±0.05	1.50+0.1, -0	1.2^{+0}
ASWR25	3.5±0.10	6.70±0.10	12.0±0.3	1.75±0.1	5.5±0.05	4.00±0.10	4.00±0.1	2.00±0.05	1.50+0.1, -0	1.2^{+0}

■Marking

No Marking for 0402

0805~2512 4 digits marking for Example

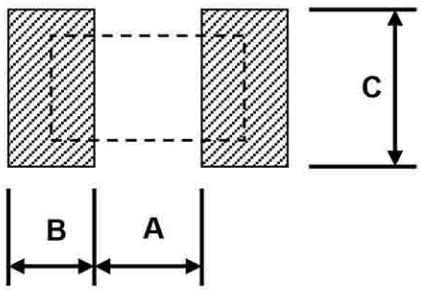
Resistance	100Ω	2.2KΩ	10KΩ	100KΩ	1MΩ
Marking	1000	2201	1002	1003	1004

0603: 3 digits marking in E24

Example: 101=100Ω 102=1KΩ (1^{st} and 2^{nd} are E24 code and 3^{rd} code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

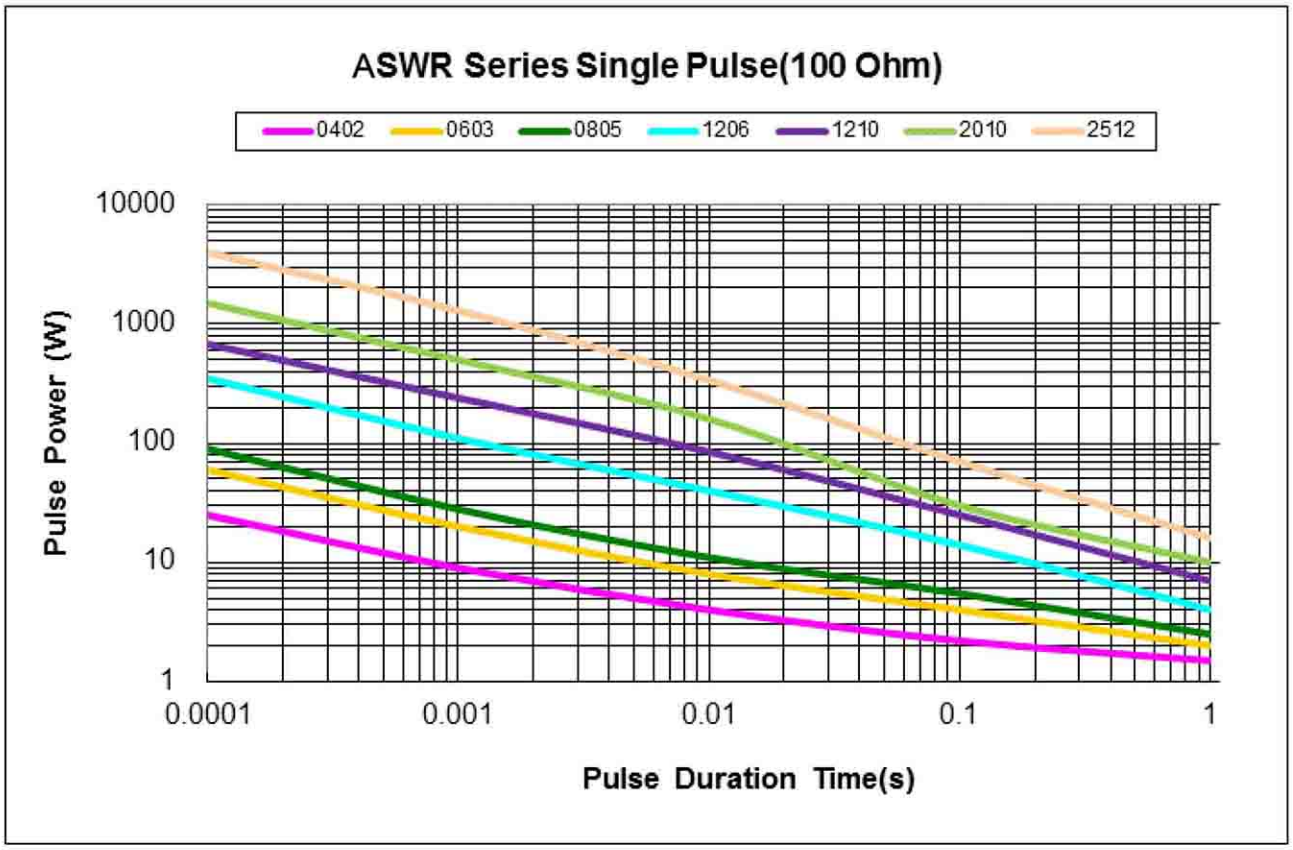
■Recommend Land Pattern



Type	A (mm)	B (mm)	C (mm)
ASWR02	0.50	0.45	0.60
ASWR03	0.90	0.60	0.90
ASWR05	1.20	0.70	1.30
ASWR06	2.00	0.90	1.60
ASWR13	2.00	0.90	2.80
ASWR10	3.80	0.90	2.80
ASWR12	4.90	1.00	3.40

■Pulse withstanding capacity

The limit of acceptance was a shift in resistance of less than 1% from the initial value. The power applied was subject to the restrictions of the maximum permissible impulse voltage graph shown.



■Continuous Pulse

The continuous load graph was obtained by applying repetitive rectangular pulses where the pulse period was adjusted so that the average power dissipated in the resistor was equal to its rated power at 70°C. Again the limit of acceptance was a shift in resistance of less than 1% from the initial value.

