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香港柴湾安业街十二号长益工业大厦**10**字楼**A**座

HONG KONG RESISTORS MANUFACTORY

(wholly owned by Hong Kong Resistors Manufactory International Ltd.)

AN ISO 9001:2015 CERTIFIED MANUFACTURER

AN ISO 45001: 2018 MANUFACTURER

AN ISO 14001: 2015 MANUFACTURER

10A Cheong Yick Industrial Building, 12 On Yip St., Chai Wan, Hong Kong

Tel.: (852)28962782 Fax.: (852) 28965291

国内工厂一: 东莞溢辉电子有限公司

地址 : 广东省东莞市大岭山镇大岭山大道396号4栋801室

Tel.: (86 769)83315373 Fax.: (86 769) 83311603

国内工厂二:恒辉电阻(益阳)有限公司

地址 : 湖南省益阳市资阳区长春工业园五福路

Tel.: (86 737)3800399 Fax.: (86 737) 3800199

国内工厂三：南充溢辉电子科技有限公司

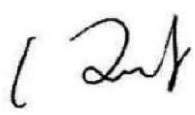
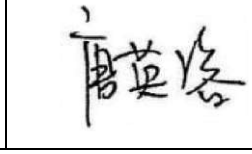
地址：四川省南充市高坪区青莲街道金辉路8号

Tel.: (86 817) 3315 388 Fax.:(86 817)3315 388

DATASHEET

Name of Product: Thin Film – High Precision Resistors – AR Series

Sales Executive:_____ Date:_____

制造 Prepared by	品质 Quality by	业务 Sales by	核准 Authorized by
			
客户 customer approval	客户 customer approval	客户 customer approval	客户 customer approval

Spec. No. 2020 AR

Rev. No.: 2020 Dec

High Precision Chip Resistor
(AR Series)



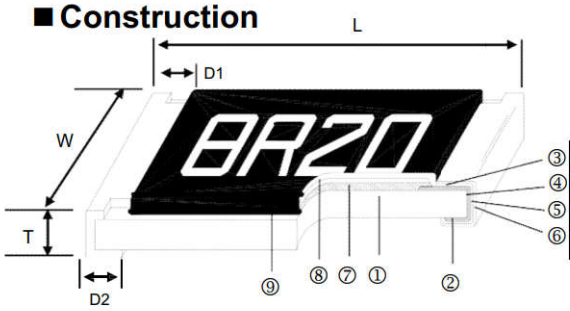
■ Features

- Advanced thin film technology
- Very tight tolerance down to ±0.01%
- Extremely low TCR down to ±1PPM/°C
- Wide resistance range 1ohm ~ 3Mega ohm
- Miniature size 0201 available

■ Applications

- Medical Equipment
- Testing / Measurement Equipment
- Printer Equipment
- Automatic Equipment Controller
- Converters
- Communication Device, Cell Phone, GPS, PDA

■ Construction



①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Marking

■ Dimensions

Unit: mm

Type	Size (Inch)	L	W	T	D1	D2
AR01	0201	0.58±0.05	0.29±0.05	0.23±0.05	0.12±0.05	0.15±0.05
AR02	0402	1.00±0.05	0.50±0.05	0.30±0.05	0.20±0.10	0.20±0.10
AR03	0603	1.55±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20
AR05	0805	2.00±0.15	1.25±0.15	0.55±0.10	0.30±0.20	0.40±0.20
AR06	1206	3.05±0.15	1.55±0.15	0.55±0.10	0.42±0.20	0.35±0.25
AR10	1210	3.10±0.15	2.40±0.15	0.55±0.10	0.40±0.20	0.55±0.25
AR20	2010	4.90±0.15	2.40±0.15	0.55±0.10	0.60±0.30	0.50±0.25
AR20(1/2W)	2010(1/2W)	4.90±0.15	2.40±0.15	0.55±0.10	0.60±0.30	2.20±0.25
AR25	2512	6.30±0.15	3.10±0.15	0.55±0.10	0.60±0.30	0.50±0.25
AR25(1W)	2512(1W)	6.30±0.15	3.10±0.15	0.55±0.10	0.60±0.30	2.50±0.25

■ Part Numbering

AR XX XXXX X XX XXXX

AR □□ □□□□ □ □□ □□□□

Power

1/32W	1/20W	1/16W	1/10W	1/8W	1/6W	
1/4W	1/3W	1/2W	3/4W	1W		

TCR

Type	±50ppm	±25ppm	±15ppm	±10ppm	±5ppm	±3ppm	±2ppm	±1ppm
Code	C2	C3	C5	C6	C7	C8	C9	C10

Tolerance

Type	±1%	±0.5%	±0.25%	±0.1%	±0.05%	±0.01%
Code	F	D	C	B	A	T

Resistance Value

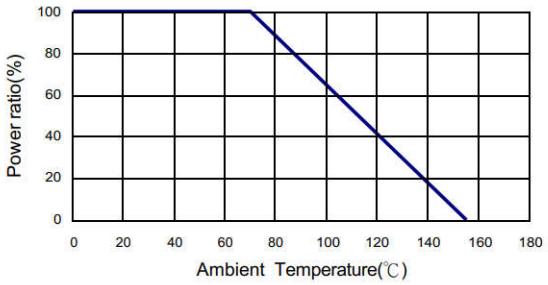
Resistance	49.9Ω	49.9KΩ	1.5MΩ
Codes	49R9	49K9	1M5

Dimensions

Type	0201	0402	0603	0805	1206	1210	2010	2512
Codes	01	02	03	05	06	10	20	25

Product Type：High Precision Chip Resistor

■ Derating Curve



■Standard Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)
					±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR01 (0201)	1/32W	-55 ~ +155°C	15V	30V	—	22Ω - 75KΩ				±25,±50
AR02 (0402)	1/16W	-55 ~ +155°C	50V	100V	49.9Ω - 12KΩ	4Ω - 511KΩ				±25,±50
AR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	4.7Ω -332KΩ	1Ω - 1MΩ				±25,±50
AR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	4.7Ω -1MΩ	1Ω - 2MΩ				±25,±50
AR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	4.7Ω - 1MΩ	1Ω - 2.5MΩ				±25,±50
AR10 (1210)	1/4W									
AR20 (2010)	1/4W	-55 ~ +155°C	150V	300V	4.7Ω - 1MΩ	1Ω - 3MΩ				±25,±50
AR25 (2512)	1/2W									

■Lower Resistance:1~10Ω

■ Special Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR02 (0402)	1/16W	-55 ~ +155°C	50V	100V	49.9Ω - 4.99KΩ			—			±1, ±2,±3
					49.9Ω - 20KΩ						±5
					49.9Ω - 20KΩ		49.9Ω - 100KΩ				±10, ±15
AR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	24.9Ω - 15KΩ			—			±1, ±2,±3
					24.9Ω - 60KΩ						±5
					24.9Ω - 100KΩ	4.7Ω-332KΩ	4.7Ω - 511KΩ				±10, ±15
AR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	24.9Ω - 30KΩ			—			±1, ±2,±3
					24.9Ω - 150KΩ						±5
					24.9Ω - 200KΩ	4.7Ω – 1MΩ					±10, ±15
AR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω – 1.5MΩ					±10, ±15
AR10 (1210)	1/ 4W	-55 ~ +155°C	150V	300V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10, ±15
AR20 (2010)	1/4W	-55 ~ +155°C	150V	300V	24.9Ω - 100KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10, ±15
AR25 (2512)	1/2W	-55 ~ +155°C	150V	300V	24.9Ω - 100KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10, ±15

■ High Power Rating Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR01 (0201)	1/20W	-55 ~ +155°C	25V	50V	—		22Ω - 75KΩ				±25,±50
AR02 (0402)	1/10W	-55 ~ +155°C	50V	100V	49.9Ω - 4.99KΩ			—			±1, ±2,±3
					49.9Ω - 20KΩ						±5
					49.9Ω - 12KΩ		49.9Ω - 100KΩ				±10, ±15
					—	49.9Ω - 12KΩ	4.7Ω~255KΩ				±25,±50
AR03 (0603)	1/10W	-55 ~ +155°C	75V	150V	24.9Ω - 15KΩ			—			±1, ±2,±3
					24.9Ω - 60KΩ						±5
					24.9Ω - 100KΩ	4.7Ω - 332KΩ	4.7Ω - 511KΩ				±10,±15
							1Ω -1MΩ				±25,±50
	1/6W	-55 ~ +155°C	100V	150V	—	10Ω - 332KΩ					±25,±50
AR05 (0805)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 30KΩ			—			±1, ±2,±3
					24.9Ω -150KΩ						±5
					24.9Ω - 200KΩ	4.7Ω -511KΩ	4.7Ω -1MΩ				±10, ±15
							1Ω - 1MΩ				±25,±50
	1/4W	-55 ~ +155°C	150V	300V	—	10Ω - 499KΩ					±25,±50
AR06 (1206)	1/4W	-55 ~ +155°C	200V	400V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10,±15
						1Ω - 1MΩ					±25,±50
	1/3W	-55 ~ +155°C	200V	400V	—	10Ω ~1MΩ					±25,±50
AR10 (1210)	1/ 3W	-55 ~ +155°C	200V	400V	24.9Ω – 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10,±15
						1Ω - 1MΩ					±25,±50
AR20(2010)	1/3W	-55 ~ +155°C	200V	400V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10,±15
						1Ω - 1MΩ					±25,±50
	1/2W	-55 ~ +155°C	200V	400V	24.9Ω - 2KΩ	4.7Ω –1MΩ		1Ω –1MΩ			±10,±15,±25,±50
AR25(2512)	3/4W	-55 ~ +155°C	200V	400V	24.9Ω - 2KΩ	4.7Ω – 2KΩ		1Ω – 2KΩ			±10,±15,±25,±50
	1W	-55 ~ +155°C	200V	400V	24.9Ω - 2KΩ	4.7Ω –1MΩ		1Ω –1MΩ			±10,±15,±25,±50

Operating Voltage=$\sqrt{}$(P*R) or Max. operating voltage listed above, whichever is lower.
Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. overload voltage listed above, whichever is lower.
■HKR is capable of manufacturing the optional spec based on customer's requirement.
(Lower Resistance:1~10Ω ; High Power Rating)

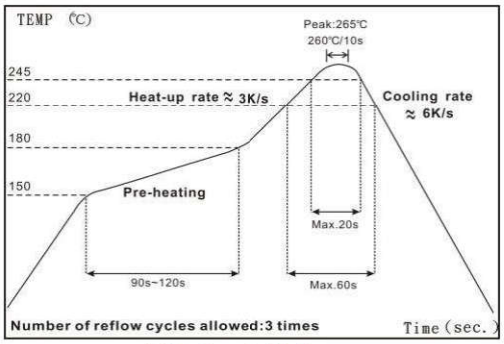
■Environmental Characteristics

Item	Requirement		Test Method
	Tol. ≦ 0.05%	Tol. > 0.05%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		**MIL-STD-202 Method 304** +25/-55/+25/+125/+25°C
Short Time Overload	ΔR±0.05%	ΔR±0.2%	**JIS-C-5201-1 4.13** RCWV*2.5 or Max. overload voltage whichever is lower for 5 seconds
	ΔR±0.2% for high power rating		
Insulation Resistance	>9999 MΩ		**MIL-STD-202 Method 302** Apply 100V_{DC} for 1 minute
Endurance	ΔR±0.05%	ΔR±0.2%	**MIL-STD-202 Method 108A** 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
	ΔR±0.5% for high power rating		
	0201: >7kΩ →ΔR±0.5% ≦7kΩ→ΔR±0.2%		
Damp Heat with Load	ΔR±0.05%	ΔR±0.3%	**MIL-STD-202 Method 103B** 40±2°C, 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
	ΔR±0.5% for high power rating		
Bending Strength	ΔR±0.05%	ΔR±0.1%	**JIS-C-5201-1 4.33** Bending amplitude 3 mm for 60 seconds 2010 2512 sizes: 2 mm Other sizes: 3mm
Solderability	95% min. coverage		**MIL-STD-202 Method 208H** 245±5°C for 3 seconds
Resistance to Soldering Heat	ΔR±0.05%	ΔR±0.1%	**MIL-STD-202 Method 210E** 260±5°C for 10 seconds
Dielectric Withstand Voltage	By Type		**MIL-STD-202 Method 301** Max. overload voltage for 1 minute
Low Temperature Operation	ΔR±0.05%	ΔR±0.2%	**JIS-C-5201-1 4.36** 1 hour, -65°C, followed by 45 minutes of RCWV
	ΔR±0.5% for high power rating		
High Temperature Exposure	ΔR±0.5%		**MIL-STD-202 Method 108** at +155°C for 1000 hrs

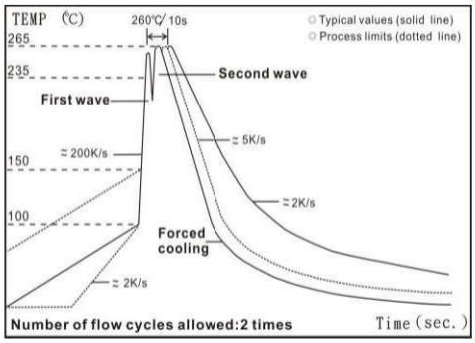
RCWV(Rated continuous working voltage)= $\sqrt{(P*R)}$ or Max. Operating voltage whichever is lower

■Storage Temperature: 15~28°C; Humidity <80%RH

■Soldering Condition



IR Reflow Soldering



Wave Soldering (Flow Soldering)

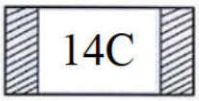
(1) Time of IR reflow soldering at maximum temperature point 260°C：10s

(2) Time of wave soldering at maximum temperature point 260°C：10s

(3) Time of soldering iron at maximum temperature point 410°C：5s

■ Marking

0603 3digit marking



3digit marking for Example: 14C=13K7Ω 13C=13K3Ω

68B=4K99Ω 68X=49.9Ω

Marking Table

Code	E96	Code	E96	Code	E96	Code	E96
01	100	25	178	49	316	73	562
02	102	26	182	50	324	74	576
03	105	27	187	51	332	75	590
04	107	28	191	52	340	76	604
05	110	29	196	53	348	77	619
06	113	30	200	54	357	78	634
07	115	31	205	55	365	79	649
08	118	32	210	56	374	80	665
09	121	33	215	57	383	81	681
10	124	34	221	58	392	82	698
11	127	35	226	59	402	83	715
12	130	36	232	60	412	84	732
13	133	37	237	61	422	85	750
14	137	38	243	62	432	86	768
15	140	39	249	63	442	87	787
16	143	40	255	64	453	88	806
17	147	41	261	65	464	89	825
18	150	42	267	66	475	90	845
19	154	43	274	67	487	91	866
20	158	44	280	68	499	92	887
21	162	45	287	69	511	93	909
22	165	46	294	70	523	94	931
23	169	47	301	71	536	95	953
24	174	48	309	72	549	96	976

Code	A	B	C	D	E	F	G	H	X	Y	Z
Multiplier	10^0	10^1	10^2	10^3	10^4	10^5	10^6	10^7	10^{-1}	10^{-2}	10^{-3}

0603 3digit marking for E24 Example: 101=100Ω 102=1KΩ

E24	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

0805~2512 4digit marking Example

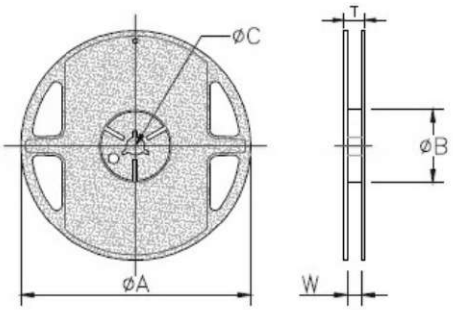
Resistance	100Ω	2.2KΩ	10KΩ	49.9KΩ	100KΩ
marking	1000	2201	1002	4992	1003

■ Packaging

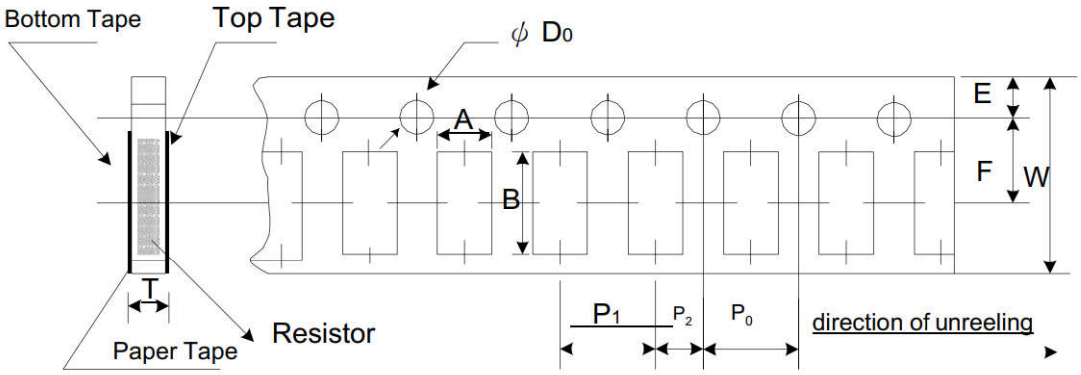
Packing Quantity & Reel Specifications

Unit :mm

Type	ØA	ØB	ØC	W	T	Paper Tape (EA)	Emboss Plastic Tape (EA)
AR01	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	10,000	-
AR02	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	10,000	-
AR03	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR05	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR06	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR10	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
AR20	178.0±1.0	60.0+1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000
AR25	178.0±1.0	60.0+1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000



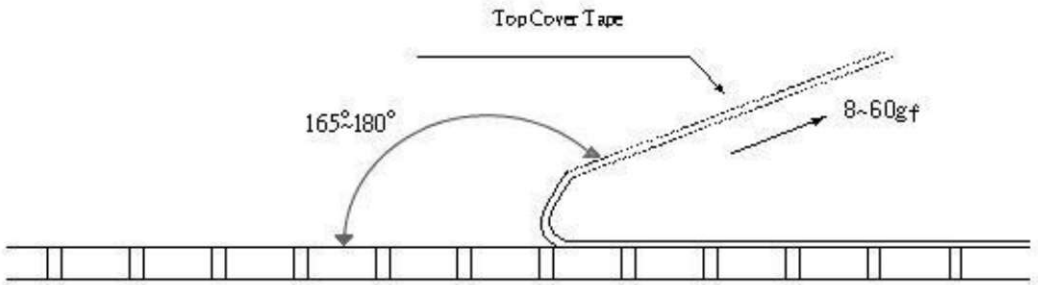
Paper Tape Specifications



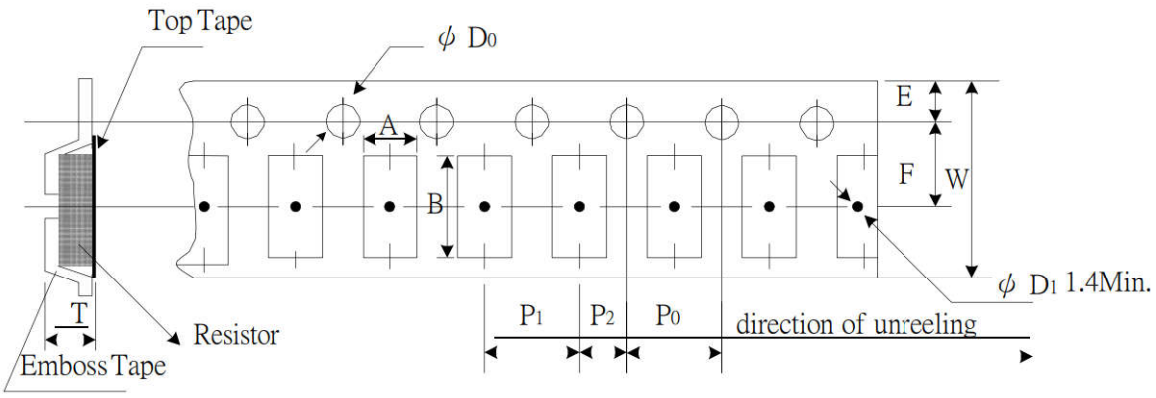
Unit: mm

Type	A	B	W	E	F	P_0	P_1	P_2	ΦD_0	T
AR01	0.40±0.05	0.70±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.03	0.42±0.02
AR02	0.70±0.05	1.16±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.05	0.40±0.03
AR03	1.10±0.05	1.90±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.60±0.03
AR05	1.60±0.05	2.37±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
AR06	2.00±0.05	3.55±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
AR10	2.75±0.05	3.40±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.60±0.10	0.75±0.05

■ Peel force of top cover tape
■ The peel speed shall be about 300mm/min±5%
■ The peel force of top cover tape shall be between 8gf to 60gf



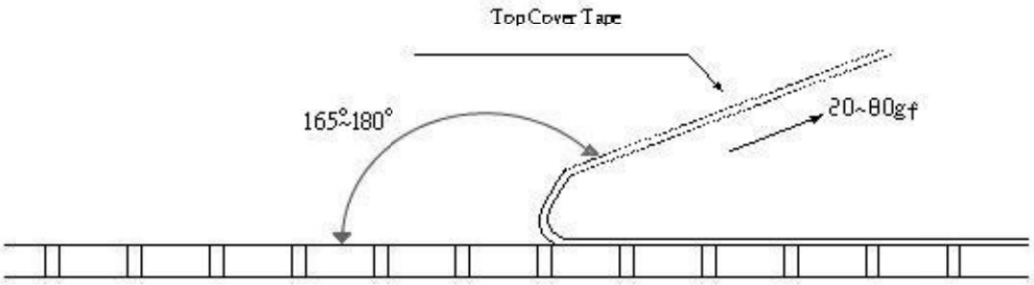
Emboss Plastic Tape Specifications



Unit: mm

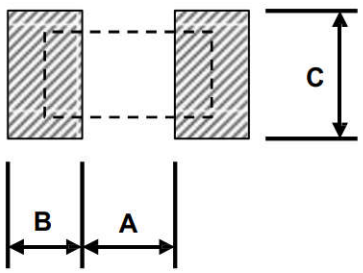
Type	A	B	W	E	F	P_0	P_1	P_2	$ØD_0$	T
AR20	2.85±0.10	5.45±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50+0.10	1.00±0.20
AR25	3.40±0.10	6.65±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50+0.10	1.00±0.20

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 20gf to 80gf



■ Recommend Land Pattern

Unit: mm



Type	A	B	C
AR01	0.25	0.30	0.40±0.2
AR02	0.50	0.50	0.60±0.2
AR03	0.80	1.00	0.90±0.2
AR05	1.00	1.00	1.35±0.2
AR06	2.00	1.15	1.70±0.2
AR10	2.00	1.15	2.50±0.2
AR20	3.60	1.40	2.50±0.2
AR20(1/2W)	1.00	2.70	2.50±0.2
AR25	4.90	1.60	3.10±0.2
AR25(1W)	1.00	3.55	3.10±0.2